

Effective January 1, 2020

5/3/1 WARRANTY applies to all Hobart welding equipment, plasma cutters and spot welders with a serial number preface of NA or newer.

> This limited warranty supersedes all previous Hobart warranties and is exclusive with no other guarantees or warranties expressed or implied. Hobart products are serviced by Hobart or Miller Authorized Service Agencies.

LIMITED WARRANTY - Subject to the terms and conditions

Within the warranty periods listed below, Hobart/Miller will repair or replace any warranted parts or components that fail due to such defects in material or workmanship. Hobart/Miller must be notified in writing within thirty (30) days of such defect or failure, at which time Hobart/Miller will provide instructions on the warranty claim procedures to be followed. Notifications submitted as online warranty claims must provide detailed descriptions of the fault and troubleshooting steps taken to diagnose failed parts. Warranty claims that lack the required information as defined in the Miller Service Operation Guide

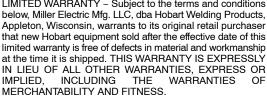
Hobart/Miller shall honor warranty claims on warranted whichever occurs first.

- 5 Years Parts and Labor
 - Original Main Power Rectifiers only to include SCRs,
 - Reactors
 - Stabilizers
 - Transformers
- 2. 3 Years Parts and Labor Unless Specified

 - Rotors, Stators and Brushes
 - Solenoid Valves
- 1 Year Parts and Labor Unless Specified (90 days for industrial use)
 - Accessories (Kits)
 - Contactors

(NOTE: Field options are covered for the remaining warranty period of the product they are installed in, or for a minimum of one year — whichever is greater.)

- MIG Flowgauge Regulators (No Labor)
- MIG Guns/TIG Torches
- Motor-Driven Guns
- Plasma Cutting Torches
- Relays
- Remote Controls
- Replacement Parts (No labor) 90 days
- Running Gear/Trailers



(SOG) may be denied by Miller.

equipment listed below in the event of a defect within the warranty coverage time periods listed below. Warranty time periods start on the delivery date of the equipment to the original retail purchaser, or 12 months after the equipment is shipped to a North American or international distributor,

- - diodes, and discrete rectifier modules

 - Drive Systems
 - Idle Module
 - PC Boards

 - Switches and Controls

 - Field Options
 - HF Units

 - Spoolguns

- 4. 6 Months Parts
 - Batteries
- Engines and tires are warranted separately by the manufacturer.

Hobart's 5/3/1 Limited Warranty shall not apply to:

- Consumable components; such as contact tips, cutting nozzles, contactors, brushes, relays, work station table tops and welding curtains, or parts that fail due to normal wear. (Exception: brushes and relays are covered on all engine-driven products.)
- Items furnished by Hobart/Miller, but manufactured by others, such as engines or trade accessories. These items are covered by the manufacturer's warranty, if any.
- Equipment that has been modified by any party other than Hobart/Miller, or equipment that has been improperly installed, improperly operated or misused based upon industry standards, or equipment which has not had reasonable and necessary maintenance, or equipment which has been used for operation outside of the specifications for the equipment.
- Defects caused by accident, unauthorized repair, or improper testing.

HOBART PRODUCTS ARE INTENDED FOR COMMERCIAL AND INDUSTRIAL USERS TRAINED AND EXPERIENCED IN THE USE AND MAINTENANCE OF WELDING EQUIPMENT.

The exclusive remedies for warranty claims are, at Hobart's/Miller's option, either: (1) repair; or (2) replacement; or, if approved in writing by Hobart/Miller, (3) the pre-approved cost of repair or replacement at an authorized Hobart/Miller service station; or (4) payment of or credit for the purchase price (less reasonable depreciation based upon use). Products may not be returned without Hobart's/Miller's written approval. Return shipment shall be at customer's risk and expense.

The above remedies are F.O.B. Appleton, WI, or Hobart's/Miller's authorized service facility. Transportation and freight are the customer's responsibility. TO THE EXTENT PERMITTED BY LAW, THE REMEDIES HEREIN THE SOLE AND EXCLUSIVE REMEDIES REGARDLESS OF THE LEGAL THEORY. IN NO EVENT SHALL HOBART/MILLER BE LIABLE FOR DIRECT, INDIRECT, SPECIAL, INCIDENTAL OR CONSEQUENTIAL DAMAGES (INCLUDING LOSS OF PROFIT) REGARDLESS OF THE LEGAL THEORY. ANY WARRANTY NOT PROVIDED HEREIN AND ANY IMPLIED WARRANTY, GUARANTY, OR REPRESENTATION, INCLUDING ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR PARTICULAR PURPOSE, ARE EXCLUDED AND DISCLAIMED BY HOBART/MILLER.

Some US states do not allow limiting the duration of an implied warranty or the exclusion of certain damages, so the above limitations may not apply to you. This warranty provides specific legal rights, and other rights may be available depending on your state. In Canada, some provinces provide additional warranties or remedies, and to the extent the law prohibits their waiver, the limitations set out above may not apply. This Limited Warranty provides specific legal rights, and other rights may be available, but may vary by province.



Warranty Questions?

1-800-332-3281 8 AM - 5 PM EST

You always get the fast,

need. Most replacement

Need fast answers to the

tough welding questions?

Contact your distributor or

call 1-800-332-3281. The

expertise of the distributor

and Hobart is there to

help you, every step of

Visit the Hobart website:

www.HobartWelders.com

reliable response you

parts can be in your

hands in 24 hours.

Service

Support

the way.

Assistance